

Flatness Specification: DIN 18202 – Table 3

Table 3: Flatness tolerances

Column	1	2	3	4	5	6
Group	Applicable to	Position deviations (limit values), in mm, for distances between measuring points, in m, up to				
		0.1	1 *	4 *	10 *	15 * †
1	unfinished upper surfaces of floors, subfloors and concrete bases	10	15	20	25	30
2	unfinished upper surfaces of floors, subfloors and concrete bases subject to more stringent requirements (e.g. to receive floating screed, industrial floors, tile flooring and bonded screed), and finished surfaces for minor purposes (e.g. in storerooms or basements)	5	8	12	15	20
3	finished floors (e.g. screed as wearing courses or screed to receive a flooring, trowelled or bonded floorings)	2	4	10	12	15
4	As group 3, but subject to more stringent requirements	1	3	9	12	15
5	unfinished walls and unfinished ceilings	5	10	15	25	30
6	finished walls and ceilings (e.g. plastered walls, wall claddings and linings, suspended ceilings)	3	5	10	20	25
7	As group 6, but subject to more stringent requirements	2	3	8	15	20

* Intermediate values shall be taken from figures 1 and 2, and shall be given to the nearest millimetre.
† The flatness tolerances in column 6 also apply to distances between measuring points of over 15m.



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